



List 2873: 3 Flute, Stub Length

Work Material	Aluminum Alloy						
Depth of Cut	<table border="1"> <tr> <td>a_a</td> <td>a_r</td> </tr> <tr> <td>0.4D</td> <td>1D</td> </tr> </table>		a_a	a_r	0.4D	1D	
a_a	a_r						
0.4D	1D						
Mill Dia.	Speed RPM	Feed in/min					
5/8	≤33000	≤790 IPM					
3/4	≤33000	≤1010 IPM					
1	≤33000	≤1280 IPM					

List 2973: 3 Flute, Stub Length

Work Material	Aluminum Alloy						
Depth of Cut	<table border="1"> <tr> <td>a_a</td> <td>a_r</td> </tr> <tr> <td>0.4D</td> <td>1D</td> </tr> </table>		a_a	a_r	0.4D	1D	
a_a	a_r						
0.4D	1D						
Mill Dia.	Speed RPM	Feed in/min					
20	≤33000	≤1010 IPM					
25	≤33000	≤1280 IPM					

List 2874: 3 Flute, Stub Length, Coolant-Through

Work Material	Aluminum Alloy						
Depth of Cut	<table border="1"> <tr> <td>a_a</td> <td>a_r</td> </tr> <tr> <td>0.4D</td> <td>1D</td> </tr> </table>		a_a	a_r	0.4D	1D	
a_a	a_r						
0.4D	1D						
Mill Dia.	Speed RPM	Feed in/min					
3/4	≤33000	≤1010 IPM					
1	≤33000	≤1280 IPM					

