



List 78020

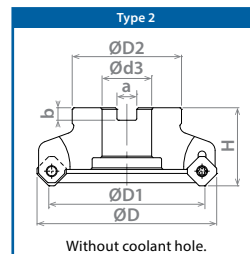
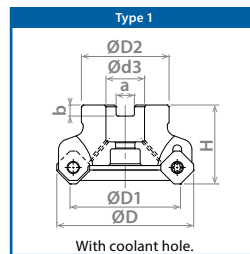
OSG PHOENIX[®] PAS BORE

| | | | | |
|------------|---------|-------|-------|---------|
| | | | | |
| SPEED FEED | INSERTS | ACCS. | STEEL | PACKED |
| 1525 | 1187 | 1188 | | 1 PIECE |



| EDP Number | Designation | Type | Diameter | | Number of Flutes | Body Height | Flange Diameter | Bore Diameter | Keyway Width | Keyway Depth | Applicable Insert |
|------------|--------------------|------|----------|---------|------------------|-------------|-----------------|---------------|--------------|--------------|-------------------|
| | | | D (mm) | D1 (mm) | | H (mm) | D2 (mm) | d3 (mm) | a (mm) | b (mm) | |
| 7802000 | ● PAS15R050M22-4 | 1 | 65.00 | 50.00 | 4 | 45.00 | 45.00 | 22.00 | 10.40 | 6.30 | SNKU15 |
| 7802001 | ● PAS15R063M22-5 | 1 | 78.00 | 63.00 | 5 | 45.00 | 50.00 | 22.00 | 10.40 | 6.30 | SNKU15 |
| 7802002 | ● PAS15R080M25.4-6 | 1 | 95.00 | 80.00 | 6 | 50.00 | 60.00 | 25.40 | 9.50 | 6.00 | SNKU15 |
| 7802003 | ● PAS15R100M31.7-7 | 2 | 115.00 | 100.00 | 7 | 50.00 | 70.00 | 31.75 | 12.70 | 8.00 | SNKU15 |
| 7802004 | ● PAS15R125M38.1-8 | 2 | 140.00 | 125.00 | 8 | 63.00 | 90.00 | 38.10 | 15.90 | 10.00 | SNKU15 |

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



DESIGNATION EXPLANATION

PAS 15 R 050 M 22 (W)-4



See Full Detail on Page 1524

| P | M | K | N | S | H |
|-------|-----------------|-----------|-------------|------|----------------|
| Steel | Stainless Steel | Cast Iron | Non-Ferrous | HRSA | Hardened Steel |
| ○ | ○ | ○ | | ○ | ○ |

Material recommendation based on inserts compatible with this tool body.

○ Good ○ Best

