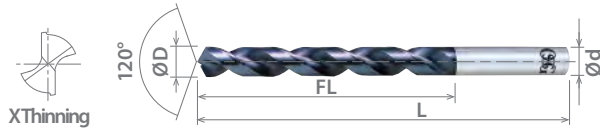




## List 1800

V-SELECT V-SDR

<b>SPEED FEED</b> 349	<b>HSSE</b>	<b>V</b>	<b>2 FLUTE</b>	<b>JOBBER</b>	<b>35°</b>	<b>PACKED</b> 1 PIECE
--------------------------	-------------	----------	----------------	---------------	------------	--------------------------



Cutting Diameter Tolerance (h8)		
Size (mm)	mm	inch
2 ≤ D ≤ 3	+0 / -0.014	+0 / -0.0006
3 < D ≤ 6	+0 / -0.018	+0 / -0.0007
6 < D ≤ 10	+0 / -0.022	+0 / -0.0009
10 < D ≤ 13	+0 / -0.027	+0 / -0.0011

EDP Number		Diameter (D)					Flute Length	Overall Length	Shank Diameter
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L (mm)	d (mm)
8594020	●	-	-	-	2.000	0.07874	24.00	49.00	2.00
8594021	●	-	-	-	2.100	0.08268	24.00	49.00	2.10
8594022	●	-	-	-	2.200	0.08661	27.00	53.00	2.20
8594023	●	-	-	-	2.300	0.09055	27.00	53.00	2.30
8594024	●	-	-	-	2.400	0.09449	30.00	57.00	2.40
8594025	●	-	-	-	2.500	0.09843	30.00	57.00	2.50
8594026	●	-	-	-	2.600	0.10236	30.00	57.00	2.60
8594027	●	-	-	-	2.700	0.10630	33.00	61.00	2.70
8594028	●	-	-	-	2.800	0.11024	33.00	61.00	2.80
8594029	●	-	-	-	2.900	0.11417	33.00	61.00	2.90
8594030	●	-	-	-	3.000	0.11811	33.00	61.00	3.00
8594031	●	-	-	-	3.100	0.12205	36.00	65.00	3.10
8594032	●	-	-	-	3.200	0.12598	36.00	65.00	3.20
8594033	●	-	-	-	3.300	0.12992	36.00	65.00	3.30
8594034	●	-	-	-	3.400	0.13386	39.00	70.00	3.40
8594035	●	-	-	-	3.500	0.13780	39.00	70.00	3.50
8594036	●	-	-	-	3.600	0.14173	39.00	70.00	3.60
8594037	●	-	-	-	3.700	0.14567	39.00	70.00	3.70
8594038	●	-	-	-	3.800	0.14961	43.00	75.00	3.80
8594039	●	-	-	-	3.900	0.15354	43.00	75.00	3.90
8594040	●	-	-	-	4.000	0.15748	43.00	75.00	4.00
8594041	●	-	-	-	4.100	0.16142	43.00	75.00	4.10
8594042	●	-	-	-	4.200	0.16535	43.00	75.00	4.20
8594043	●	-	-	-	4.300	0.16929	47.00	80.00	4.30
8594044	●	-	-	-	4.400	0.17323	47.00	80.00	4.40
8594045	●	-	-	-	4.500	0.17717	47.00	80.00	4.50
8594046	●	-	-	-	4.600	0.18110	47.00	80.00	4.60
8594047	●	-	-	-	4.700	0.18504	47.00	80.00	4.70
8594048	●	-	-	-	4.800	0.18898	52.00	86.00	4.80
8594049	●	-	-	-	4.900	0.19291	52.00	86.00	4.90
8594050	●	-	-	-	5.000	0.19685	52.00	86.00	5.00
8594051	●	-	-	-	5.100	0.20079	52.00	86.00	5.10
8594052	●	-	-	-	5.200	0.20472	52.00	86.00	5.20
8594053	●	-	-	-	5.300	0.20866	52.00	86.00	5.30
8594054	●	-	-	-	5.400	0.21260	57.00	93.00	5.40
8594055	●	-	-	-	5.500	0.21654	57.00	93.00	5.50
8594056	●	-	-	-	5.600	0.22047	57.00	93.00	5.60
8594057	●	-	-	-	5.700	0.22441	57.00	93.00	5.70
8594058	●	-	-	-	5.800	0.22835	57.00	93.00	5.80
8594059	●	-	-	-	5.900	0.23228	57.00	93.00	5.90
8594060	●	-	-	-	6.000	0.23622	57.00	93.00	6.00
8594061	●	-	-	-	6.100	0.24016	63.00	101.00	6.10
8594062	●	-	-	-	6.200	0.24409	63.00	101.00	6.20
8594063	●	-	-	-	6.300	0.24803	63.00	101.00	6.30
8594064	●	-	-	-	6.400	0.25197	63.00	101.00	6.40
8594065	●	-	-	-	6.500	0.25591	63.00	101.00	6.50
8594066	●	-	-	-	6.600	0.25984	63.00	101.00	6.60
8594067	●	-	-	-	6.700	0.26378	63.00	101.00	6.70
8594068	●	-	-	-	6.800	0.26772	69.00	109.00	6.80
8594069	●	-	-	-	6.900	0.27165	69.00	109.00	6.90
8594070	●	-	-	-	7.000	0.27559	69.00	109.00	7.00
8594071	●	-	-	-	7.100	0.27953	69.00	109.00	7.10
8594072	●	-	-	-	7.200	0.28346	69.00	109.00	7.20

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



## List 1800 (Continued)

V-SELECT V-SDR

<b>SPEED FEED</b> 349	<b>HSSE</b>	<b>V</b>	<b>2 FLUTE</b>	<b>JOBBER</b>	<b>35°</b>	<b>PACKED</b> 1 PIECE
--------------------------	-------------	----------	----------------	---------------	------------	--------------------------

EDP Number		Diameter (D)					Flute Length	Overall Length	Shank Diameter
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L (mm)	d (mm)
8594073	●	-	-	-	7.300	0.28740	69.00	109.00	7.30
8594074	●	-	-	-	7.400	0.29134	69.00	109.00	7.40
8594075	●	-	-	-	7.500	0.29528	69.00	109.00	7.50
8594076	●	-	-	-	7.600	0.29921	75.00	117.00	7.60
8594077	●	-	-	-	7.700	0.30315	75.00	117.00	7.70
8594078	●	-	-	-	7.800	0.30709	75.00	117.00	7.80
8594079	●	-	-	-	7.900	0.31102	75.00	117.00	7.90
8594080	●	-	-	-	8.000	0.31496	75.00	117.00	8.00
8594081	●	-	-	-	8.100	0.31890	75.00	117.00	8.10
8594082	●	-	-	-	8.200	0.32283	75.00	117.00	8.20
8594083	●	-	-	-	8.300	0.32677	75.00	117.00	8.30
8594084	●	-	-	-	8.400	0.33071	75.00	117.00	8.40
8594085	●	-	-	-	8.500	0.33465	75.00	117.00	8.50
8594086	●	-	-	-	8.600	0.33858	81.00	125.00	8.60
8594087	●	-	-	-	8.700	0.34252	81.00	125.00	8.70
8594088	●	-	-	-	8.800	0.34646	81.00	125.00	8.80
8594089	●	-	-	-	8.900	0.35039	81.00	125.00	8.90
8594090	●	-	-	-	9.000	0.35433	81.00	125.00	9.00
8594091	●	-	-	-	9.100	0.35827	81.00	125.00	9.10
8594092	●	-	-	-	9.200	0.36220	81.00	125.00	9.20
8594093	●	-	-	-	9.300	0.36614	81.00	125.00	9.30
8594094	●	-	-	-	9.400	0.37008	81.00	125.00	9.40
8594095	●	-	-	-	9.500	0.37402	81.00	125.00	9.50
8594096	●	-	-	-	9.600	0.37795	87.00	133.00	9.60
8594097	●	-	-	-	9.700	0.38189	87.00	133.00	9.70
8594098	●	-	-	-	9.800	0.38583	87.00	133.00	9.80
8594099	●	-	-	-	9.900	0.38976	87.00	133.00	9.90
8594100	●	-	-	-	10.000	0.39370	87.00	133.00	10.00
8594101	●	-	-	-	10.100	0.39764	87.00	133.00	10.10
8594102	●	-	-	-	10.200	0.40157	87.00	133.00	10.20
8594103	●	-	-	-	10.300	0.40551	87.00	133.00	10.30
8594104	●	-	-	-	10.400	0.40945	87.00	133.00	10.40
8594105	●	-	-	-	10.500	0.41339	87.00	133.00	10.50
8594106	●	-	-	-	10.600	0.41732	87.00	133.00	10.60
8594107	●	-	-	-	10.700	0.42126	94.00	142.00	10.70
8594108	●	-	-	-	10.800	0.42520	94.00	142.00	10.80
8594109	●	-	-	-	10.900	0.42913	94.00	142.00	10.90
8594110	●	-	-	-	11.000	0.43307	94.00	142.00	11.00
8594111	●	-	-	-	11.100	0.43701	94.00	142.00	11.10
8594112	●	-	-	-	11.200	0.44094	94.00	142.00	11.20
8594113	●	-	-	-	11.300	0.44488	94.00	142.00	11.30
8594114	●	-	-	-	11.400	0.44882	94.00	142.00	11.40
8594115	●	-	-	-	11.500	0.45276	94.00	142.00	11.50
8594116	●	-	-	-	11.600	0.45669	94.00	142.00	11.60
8594117	●	-	-	-	11.700	0.46063	94.00	142.00	11.70
8594118	●	-	-	-	11.800	0.46457	94.00	142.00	11.80
8594119	●	-	-	-	11.900	0.46850	101.00	151.00	11.90
8594120	●	-	-	-	12.000	0.47244	101.00	151.00	12.00
8594121	●	-	-	-	12.100	0.47638	101.00	151.00	12.10

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



CONTINUED

P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
Low	Medium	High							6061	7075						
1010	1035	1065	4140	4340												
1018	1045															

○ Good ⊗ Best

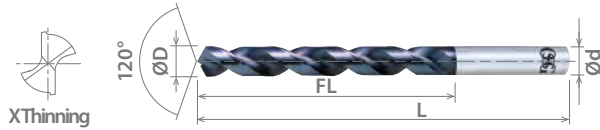




## List 1800 (Continued)

V-SELECT V-SDR

<b>SPEED FEED</b> 349	<b>HSSE</b>	<b>V</b>	<b>2 FLUTE</b>	<b>JOBBER</b>	<b>35°</b>	<b>PACKED</b> 1 PIECE
--------------------------	-------------	----------	----------------	---------------	------------	--------------------------



Cutting Diameter Tolerance (h8)		
Size (mm)	mm	inch
2 ≤ D ≤ 3	+0 / -0.014	+0 / -0.0006
3 < D ≤ 6	+0 / -0.018	+0 / -0.0007
6 < D ≤ 10	+0 / -0.022	+0 / -0.0009
10 < D ≤ 13	+0 / -0.027	+0 / -0.0011

EDP Number		Diameter (D)					Flute Length	Overall Length	Shank Diameter
		Fractional Size	Wire Gage	Letter Size	mm	Inch	FL (mm)	L (mm)	d (mm)
8594122	●	-	-	-	12.200	0.48031	101.00	151.00	12.20
8594123	●	-	-	-	12.300	0.48425	101.00	151.00	12.30
8594124	●	-	-	-	12.400	0.48819	101.00	151.00	12.40
8594125	●	-	-	-	12.500	0.49213	101.00	151.00	12.50
8594126	●	-	-	-	12.600	0.49606	101.00	151.00	12.60
8594127	●	1/2	-	-	12.700	0.50000	101.00	151.00	12.70
8594128	●	-	-	-	12.800	0.50394	101.00	151.00	12.80
8594129	●	-	-	-	12.900	0.50787	101.00	151.00	12.90
8594130	●	-	-	-	13.000	0.51181	101.00	151.00	13.00

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium							
Low	Medium	High			6061	Casting				Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1065	4140	4340	300	400	17-4 PH	6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
○	○	○	○		○	○	○		○	○	○	○	○	○	○	○

○ Good ⊗ Best

