

# A BRAND ADF Advanced Performance Carbide Flat Drills for Various Applications

High Performance Flat Bottom Drill!

# **PRIMARY TARGETS**

Counterbores & Non-Flat Surfaces, Angled Drilling, **Odd/Unique Drilling Applications** 

# **SOLUTIONS**

A Versatile Drill for All Kinds of Drilling Situations Such as: Cross Holes, Inclined & Curved Surfaces, Thin Plates, Curved Exit, Etc.

# **WHAT OUR CUSTOMERS SEE**

- A Highly Versatile Drill with Minimal Exit Burrs
- Able to Drill Accurately in Various Surface Applications

# **HOW DOES IT WORK?**

## 180° Flat Bottom Point

Stable Hole Entry and Exit On Any Type of Surface

## **Wide Flute Form**

**Excellent and Smooth Chip Evacuation** 

## **Coolant-Through Option**

**Ideal for Stainless Steel Applications** 

## **Unique End Cut Geometry**

Reduces Cutting Forces to Enable Stable Machining



# **A Brand ADF**

## **Advanced Performance Carbide Flat Drills for Various Applications**



### **A Brand ADF**

The A Brand ADF flat bottom drill enables one-step drilling to simplify machining time and tool management. Now offered in coolant-through and long shank, this drill is suitable for a wide variety of drilling applications including cross holes, inclined surfaces, counter boring in curved surfaces, eccentric holes, thin plates, etc.



## **Features & Benefits**

- OSG's proprietary EgiAs coating suppresses friction with the high wear resistance layer to help prevent breakage.
- Unique end cut geometry reduces cutting forces to enable more stable and precise drilling.
- Wide flute geometry allows smooth chip evacuation.

## **List Numbers**

5700 - A Brand ADF (2D) 5705 - A Brand ADF-LS (2D, LS)

5720 - A Brand ADFO (3D, Coolant) 3mm-20mm, 1/8"-3/4"

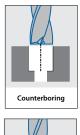
#### **Size Range**

0.2mm-20mm, 1/64"-3/4" 3mm-20mm, 1/8"-3/4"

## **Multi-Purpose Flat Drills**

The ADFO and ADF are Suitable for a Wide Variety of Applications

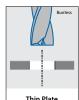
The ADFO & ADF drills are capable of drilling in numerous applications such as inclined surfaces, curved surfaces, flat-bottom holes and more.

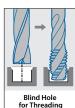




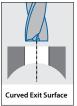


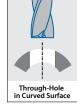


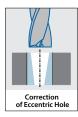


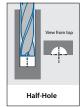


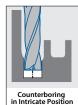










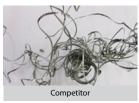


**ADFO 3D** 

## **Application Guide**

**Exceptional Wear Resistance & Toughness** 

Constructed with extreme toughness, high wear and heat resistance characteristics to ensure stable and consistent tool life. Suppresses friction with the wear resistance layer; prevents breakage with the nano periodical layer.





When machining stainless steel, the ADFO breaks chips into small, manageable pieces

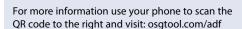
## ADF 2D & ADF-LS 2D



- · General purpose
- Suitable up to 2D Suitable for a wide variety of applications



- Up to 3D Drilling
- Suitable for stainless steel applications







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